

AMENDMENTS TO THE CLAIMS

Please accept amended claims 1 and 2, and new claim 19 as follows:

1. (Currently Amended) A method for densification of a thermal spray coating comprising:
depositing a thermal spray coating on a substrate; and
mixing the thermal spray coating and the substrate by friction stir welding, forming a monolithic composite material consisting of the thermal spray coating and the substrate.

2. (Currently Amended) The method of claim 1, wherein the mixing causes metal flow of the thermal spray coating to a depth controlled by a nib of a weld tool into the substrate, wherein for forming the monolithic composite material the depth is substantially equal to a thickness of the substrate.

3. (Original) The method of claim 1, wherein the thermal spray coating is deposited by as a plasma spray.

4. (Original) The method of claim 1, wherein the thermal spray coating is deposited by oxy-fuel combustion acceleration of a powder feedstock.

5. (Original) The method of claim 1, wherein the thermal spray coating is deposited by two-wire electric arc spray.

6. (Original) The method of claim 1, wherein the substrate is a ferrous alloy.

7. (Original) The method of claim 1, wherein the substrate is a non-ferrous alloy.

8. (Original) The method of claim 1, wherein a thermal spray coating is a ceramic, a carbide, a metal, a composite, or a plastics.

9. (Original) The method of claim 1, further comprising determining a time between depositing the thermal spray coating and the friction stir welding according to a distance between a spray gun of a thermal spray system and a tool of a friction stir welding system and a speed of the substrate relative to the spray gun and tool.

10-15. (Cancelled)

16. (Previously Presented) A method for densification of a thermal spray coating comprising:

depositing a first thermal spray coating on a substrate;
forming a composite material by mixing the thermal spray
coating and a portion of the substrate by friction stir welding;
and

depositing a second thermal spray coating on the composite
material, wherein the second thermal spray coating is not
densified.

17. (Previously Presented) The method of claim 16, wherein
the mixing causes metal flow of the first thermal spray coating
to a depth controlled by a nib of a weld tool into the
substrate.

18. (Previously Presented) The method of claim 1, further
comprising depositing another thermal spray coating on the
composite material, wherein the second thermal spray coating is
not densified.

19. (New) The method of claim 16, wherein the composite
material is formed to be monolithic.